DQA: QA Closed:	10h	Date:	13/12 [3]	17)	WORK ORDER NON-	-CON	NFOR	RMANCE / UPDATE		ork Order up	odate only	DART AEROSPACE
	10° D2°		-2		DISPOSITION Rework Scrap Use-as-is Suspected Unapproved	4 1	Skid-tube Crosstube Water Machining Small Fab Prod. Eng. C Thermoforming Finishing Rec/Store/Packat Large Fab Composite Sign 8					Engineering Quality Other
Root Cause	Date	Step	Qty	Desci	ription of work order update or non-conformance	ı	tial f Eng	Action Description		Sign & Date	Verification	QC Inspector
Design Doc/Data Equip/Tooling Handling/Pre Material Operator Offset/Setup Process Supplier Training Transport Unapproved	Bliffe	110	1	P thi	ddle-to skid lenge is 0.228 ck in area of dius: Excessive	13/11	Ma Q Q	Scizape Reg B 106 872 Lucation of highest stress	place			DAS 27 9-89 Blillag
Landing	Gear				General	FAUL	LICAI	EGUNT	16)		
	Bending Centre No Cracks Crimp/Kir Cuffs Crushing Heat Trea Inspection Marks/Ch Turning S	nk/Ripple it n Strip in natter equence	e/Wave		Bend BOM/Route Broken/Damage/Defect Burrs Contamination Countersink Cut Too Short Drawing Drill Holes Finish Eit/Function	G H Ir Ir A A C C C	Grain Hardwa Inspecti Instruct Misalig Mislabe Misreac Off-set Out of (on Incomplete/Unqualified ions Incomplete/Unclear ned/off center led		Outside Dim Over/Under Part Incorred Part Lost/Mi Part Moved Positioned V Power Loss/	tolerance ct issing Vrong	Pressure/Forced Set-up Temperature/Cure Weld Wrong Stock Pulled Other

November-12-13 3:20:22 PM

Item ID: Revision ID:	D2939-2			Accept	*N90	<u> </u>	100)* s	etup Star	* *N	S1*
	206 Saddle								Stop	*N!	S2*
Start Date: Required Date: Reference:	11/12/13 11/26/13	Start Qty: 8.00 Req'd Qty: 8.00	*8* *8*		Cust Iten Custome						
Approvals:	Process Pla	an:	Date:	Tooling:		Date:		R	un Star	1/1	R1*
	QC:		Date:	SPC (Y/N):		Date:			Stop	*NI	R2*
Sequence ID/ Work Center II)	Operation AC Description CO QC8- Inspect parts - seco	nd check	Set Up/ Run Hours 0.00	Tool ID		Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 QC Quality Control		Memo		0.00	cml ,31	11/29		8	<i>18</i>	·	
¹⁴⁰ *1∆∩ *		Chemical Conversion Co	at per QS1005 4.1	0.00				8	7H	PTO	22
HandFinish Hand Finishing		Memo		0.00							
*150		White Gloss(Ref:4,3.5.1)	per QSI005 4.3-Alum	0.00	The state of the s			8	b 13	3-12-2	DAS 34 9-89
Powder Coating		Memo STADT TIM	E: 2:45 FINISH TIME:	0.00 OVEN TEMPERATUR	RE:						

DQA:		Date:												
	***	•			WORK ORDER NON	-CC	NFO	RMANCE / UF	PDATE			AEROSPACE		
QA Closed:		Date:								Vork Order up	date only			
Work Order:	loc	3160	}		DISPOSITION				AGAINST D	EPARTMENT,	/PROCESS			
į	. <u>D</u>				Rework Scrap Use-as-is Suspected Unapproved		Skid-tube Crosster Machining Small Thermoforming Finish Large Fab Compo			Rec/Sto	Water Jet d. Eng. Coor. re/Packaging Supplier	Engineering Quality Other		
Root				Desc	ription of work order update	I	nitial	Acti	ion	Sign &				
Cause	Date	Step	Qty		or non-conformance	Ch	ief Eng	Descr	iption	Date	Verification	QC Inspector		
Design Doc/Data Equip/Tooling Handling/Pre Material Operator Offset/Setup Process Supplier Training Transport Unapproved		10	1	Solver	kid flange 15, 231, 064° under one small. Irran at and of lange	,	DAS 12 9-89	Acceptible	•	DAS 12 9-89	arf 13/11/29	DAS 27 9-89 13/11/29		
	_l	1				FA	ULT CA	TEGORY						
Landing	Gear				General						_			
	Bending Centre Not Concentric Cracks Crimp/Kink/Ripple/Wave Cuffs Crushing Heat Treat Inspection Strip in Tube Marks/Chatter Turning Sequence				Bend BOM/Route Broken/Damage/Defect Burrs Contamination Countersink Cut Too Short Drawing Drill Holes Finish		Folio/Program Grain Hardware Inspection Incomplete/Unqualified Instructions Incomplete/Unclear Misaligned/off center Mislabeled Misread Off-set Out of Calibration Outside Dimensions Over/Under tolerance Part Incorrect Part Lost/Missing Part Moved Positioned Wrong Power Loss/Surge					Pressure/Forced Set-up Temperature/Cure Weld Wrong Stock Pulled Other		
]	Wave/Twist in Tube				Fit/Function	1	Out of	Sequence						

Work Orde	r ID	109169
November-12-13	3:20:2	2 PM

November-12-1				*10	916	9*							Page	3
Item ID: Revision ID: Item Name:	D2939-2 206 Saddle			Accept	*N	1900	040	100)*	Setup	Start Stop	1 71	S1* S2*	
Start Date: Required Date Reference:	11/12/13	Start Qty: 8.00 Req'd Qty: 8.00	*8* *8*			Cust Item I Customer:	D:						7	
Approvals:	Process Pl	lan:	Date:	Tooling: SPC (Y/N):			ite:			Run	Start Stop	1/1	R1* R2*	
Sequence ID/ Work Center I 160 *160* QC Quality Control	D.	Operation Description QC3- Inspect Part Finish Memo Identify as per dwg & Sto	ck LocationSTY		DAS 27 9-89 73 13	Tool ID	Tool#	Plan Code	Accept Qty	t Re		Reject Number	Insp. Stamp	
Packaging 180 *180* QC Quality Control		QC21- Final Inspection - Memo	Work Order Release	0.00						3/13	2/4	4		DAS 26 9-89

pl 13-12-4

DQA:		Date	:									TO ACT
					WORK ORDER NON-	·CC	ONFO	RMANCE / UPDATE				AEROSPACE
QA Closed:		Date	:						W	ork Order up	date only	1
Work Order:	•				DISPOSITION			AGAINST	DE	PARTMENT	PROCESS	
Work Order.	· ——				Rework			Skid-tube Crosstube			Water Jet	Engineering
Part No	١.				Scrap			Machining Small Fab		Pro	d. Eng. Coor.	Quality
					Use-as-is		Therr	noforming Finishing		Rec/Stor	e/Packaging	Other
NCR No	·				Suspected Unapproved			Large Fab Composite			Supplier	
Root	T		1	Desc	ription of work order update		nitial	Action		Sign &		
Cause	D	ite Step	Qty		or non-conformance	Ch	ief Eng	Description		Date	Verification	QC Inspector
Design												
Doc/Data]	İ										
Equip/Tooling												
Handling/Pre	_		1									
Material		1]
Operator	_		ŀ									
Offset/Setup	4											
Process	4									,		
Supplier	4			-								
Training	4			į.								
Transport	4		1									
Unapproved				<u> </u>		<u> </u>				<u></u>		-
						FA	ULT CA	TEGORY				
Landing	_				General	_	1 ₅₋₁₁₋₇	N	_	10.4.54. 55	Г	¬
-	Ben	•			Bend	\vdash	1	Program	\vdash	Outside Dim	<u> </u>	Pressure/Forced
ļ <u> </u>	-	re Not Cond	entric	-	BOM/Route Broken/Damage/Defect	\vdash	Grain		\vdash	Over/Under Part Incorred	—	Set-up Temperature/Cure
<u> </u>	Crac		1- /\4/	-	- · · · · · · · · · · · · · · · · · · ·	_	Hardwa	are tion Incomplete/Unqualified	\vdash	Part Lost/Mi		Weld
<u> </u>	Cuff	p/Kink/Ripp	ne/wave	\vdash	Burrs	\vdash	d '	tions Incomplete/Unclear	\vdash	Part Moved		
-		-		<u> </u>	Contamination Countersink	\vdash	-	gned/off center	\vdash	Positioned V	Vrong L	Wrong Stock Pulled
<u> </u>	— (hing t Treat			Cut Too Short	-	Mislab	-		Power Loss/		Other
-	-	ection Strip	in Tube		Drawing	\vdash	Misrea		L	J. 0WCI 1033/	Jui 80	Total
 	⊣ `	ks/Chatter	iii iube	\vdash	Drill Holes	\vdash	Off-set				***	
 	_	ning Sequen	م-	-	Finish		-1	Calibration				
-	_	re/Twist in T			Fit/Function		-1	Sequence				

Picklist Print

November-12-13 3:20:27 PM

Work Order ID: 109169

109169

Parent Item:

D2939-2

D2939-2

Location MAT042

Parent Item Name: 206 Saddle

Start Date: 11/12/13

Required Date: 11/26/13

Page 1

Start Qty: 8.00

Required Qty: 8.00

Comments:

IPP: B 00.06.26 "New DWG rev (mpp 2069)EC

IPP Rev:C As per Rev C 07-03-19 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D6101-001		Manufactured	No			100	Each	44.0000	1	8			

D6101-001

Saddle Billet

[10=872 48 +2 St13-11-22 **

01	- 12	200 13-11 00	
1	Loc Oty	Loc Code	
2	44		
108097	26		
108272	16		
97239	2		

DQA:			Date:	·-···									TRACT
						WORK ORDER NON-	-CC	NFO	RMANCE / UPI			–	AEROSPACE
QA Closed:			Date:								ork Order up	date only	
Work Orde	ır.					DISPOSITION	ı			AGAINST D	EPARTMENT	PROCESS	
WOIR OIGE	·' -					Rework	ı		Skid-tube	Crosstube	7	Water Jet	Engineering
Part N	lo.					Scrap		1	Machining	Small Fab	Pro	d. Eng. Coor.	Quality
	•				_	Use-as-is	1		noforming	Finishing		e/Packaging	Other
NCR N	lo.				_	Suspected Unapproved		i	Large Fab	Composite]	Supplier	
Root	- 1				Desc	ription of work order update	\dashv	nitial	Actio	nn	Sign &		
Cause	ł	Date	Step	Qty	Desc	or non-conformance	l	ief Eng			Date	Verification	QC Inspector
Design	_	Dute	эсер	Qty		or non comormance	 ``	ici eng	2001.6			7 0111100011011	To Mapage
Doc/Data	┪												
Equip/Tooling													
Handling/Pre													
Material							İ						
Operator						•							
Offset/Setup													
Process								. •					
Supplier				·						*	:		
Training											4		
Transport													,
Unapproved			<u> </u>				<u> </u>		<u> </u>				
							FA	ULT CA	TEGORY			 	
Landi		1			_	General		1	· .	_	_	г	-
		Bending			-	Bend	<u> </u>	1	Program	<u> </u>	Outside Dim	<u> </u>	Pressure/Forced
		Centre No	ot Concer	ntric	<u> </u>	BOM/Route	<u> </u>	Grain		ļ	Over/Under	-	Set-up
		Cracks				Broken/Damage/Defect	<u></u>	Hardwa			Part Incorre	-	Temperature/Cure
		Crimp/Kir	nk/Ripple	/Wave		Burrs		4 '	ion Incomplete/Unq	` -	Part Lost/Mi	ssing	Weld
		Cuffs				Contamination	<u> </u>	4	tions Incomplete/Ur	nclear	Part Moved	L	Wrong Stock Pulled
	<u> </u>	Crushing			\vdash	Countersink	<u> </u>	4	gned/off center	<u> </u>	Positioned V		٦٠٠٠
	_	Heat Trea		- 1		Cut Too Short	\vdash	Mislab		,	Power Loss/	Surge _	Other
	_	Inspectio	•	Tube	-	Drawing	-	Misrea			`		.
	<u> </u>	Marks/Ch			\vdash	Drill Holes	-	Off-set					 ;—-
		Turning S	-		-	Finish	\vdash	4	Calibration				
	1	Wave/Tw	ist in Lub	oe -	L	Fit/Function		Jout of	Sequence				

DART AEROSPACE LTD	Work Order:	109/69
Description: 206 Saddle, Inboard, Right side	Part Number:	D2939-2
Inspection Dwg: D2939 Rev: C DSK: Rev:		Page 1 of 1

FIRST ARTICLE INSPECTION DIMENSION SHEET

			X First A	Article [Protot	type								
					Record	Actual Dim	ensions							
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	5						
Α	0.100	0.140		.118	.13a	0124	.124	0124						
В	0.100	0.140		,110	122	124	6124	1124						
С	0.100	0.140		115	,121	0117	e115	all						
D	0.210	0.230		. 212	.219	ر220	0220	220						
E	1.245	1.255		1.248	1.24B	1.249	1.749	1.249						
F	1.245	1.255		1. 249	1.249	1.249	1.249	1.245						
G	2.495	2.505		2.500	2.499	2.499	2.499	. 2.499						
Н	0.510	0.515	`	65115	.51/5	.511	.511 ·	.511						
	1.572	1.582	`	1.574	1.574	1.575	1.575	1.576						
J	2.495	2.505		2.499	2.498	2.498	2.498	2.498						
К	0.257	0.262		F26.	.257	.257	253	.257						
L	0.312	0.317		.3155	:3155	-3155	.3155	.3155						
M.	0.235	0.240		.237	236	<i>235</i>	,235	235						
N	N 0.100 0.140 0.101 0.114 0.113 0.113													
0	- 0.540	0.560		.546	546	0546	.546	0546						
Р	0.490	0.510	** **	.50\$.505	.496	.495	.501						
Q	3.715	3.725		3.719	3718	3.718	3.719	3.718						
R	2.720	2.760		2.746	2.749	2.740	2.740	2.740						
S	0.240	0.270		247	.253	.254	.254	.255						
T	0.100	0.180		0140	.145	140	.140	135						
U	1.625	1.635		1.630	1.630	1.629	1.679	1-629						
V	1.362	1.372		1,366	1.366	1.366	1.365	1.366						
W	0.316	0.321		3155	3155	.3155	.3155	.3/55						
Х	1.250	1.270		1.259	1.258.	1.259	1.259	1.2543						
Υ	1.565	1.585		1.583	1.580	1.575	1.568	1.5692						
Z	0.178	0.198		.187	.197	.187	.187	.187						
AA														
AB														
AC								, , ,						
AD														
		-4.	Accept/Reject											
	Measured	d by: De Di	= / AA 13-	-11-22			13-11-							
	Audited	d by: 🤄	my	· · · · · · · · · · · · · · · · · · ·		Date:		9						
Proto	type Appro	oval:		V/A		Date:		1/A						
Rev	Date	Change					vised by	Approved						
Α		New Issue				RF								
В	02.12.12	Re-format; A DT8695 A/B	dded Dim. X-Y,	DT8683, DT	8686, DT869	^{0 &} KJ/	RF							
С	07.03.21	Revised per o	drawing revision	ı C			JLM							
D	07.11.23	DT8695 A/B i				KJ/	EC/DD	177						

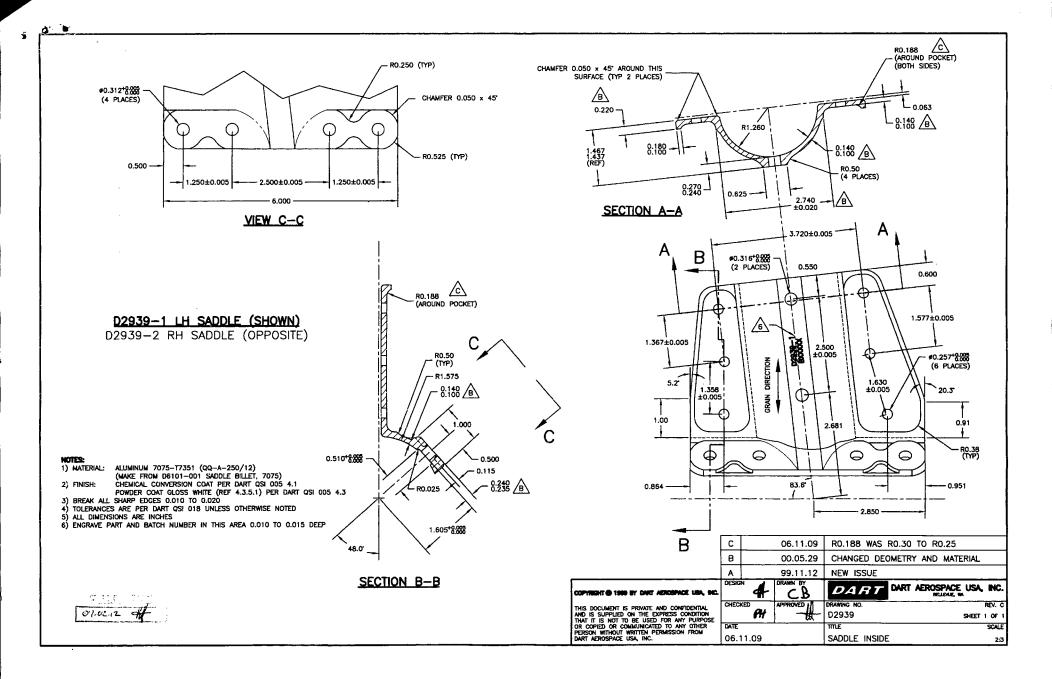
DQA:		Date:										
QA Closed:		Date:			WORK ORDER NON	-CON	FOR	KMANCE / UF		ork Order u	odate only	AEROSPACE
					DISPOSITION				AGAINST DE			
Work Order:			- en <u>-</u>		, , , , ,	,			6	1	\4/-4 !-4	
Dort No.					Rework Scrap			Skid-tube Machining	Crosstube Small Fab	Dro	Water Jet d. Eng. Coor.	Engineering Quality
Part No.	•	·			Use-as-is	┨╏		noforming	Finishing	-	re/Packaging	Other
NCR No.	•				Suspected Unapproved			Large Fab	Composite	1 1100/310	Supplier	
Root	1			Desc	ription of work order update	Init	ial	Act	ion	Sign &		
Cause	Date	Step	Qty		or non-conformance	Chief	Eng	Descr	iption	Date	Verification	n QC Inspector
Design					***							
Doc/Data	_											
Equip/Tooling	_											
Handling/Pre	_											
Material]											
Operator	_]							`,				
Offset/Setup					•			э,				
Process						ļ		!				
Supplier						ł		••			·	
Training			}					•		1		
Transport												
Unapproved				:					<u> </u>			
						FAUL	Г САТ	EGORY				
Landing	Gear				General							
	Bending				Bend	Fc	lio/P	rogram		Outside Dim	ensions	Pressure/Forced
	Centre N	ot Conce	ntric		BOM/Route	Gı	rain			Over/Under	tolerance	Set-up
	Cracks				Broken/Damage/Defect	На	ardwa	re		Part Incorre	ci	Temperature/Cure
	Crimp/Ki	nk/Ripple	e/Wave		Burrs	Ins	specti	on Incomplete/Ur	nqualified	Part Lost/M	issing	Weld
	Cuffs				Contamination	[]In:	struct	ions Incomplete/U	Jnclear	Part Moved		Wrong Stock Pulled
	Crushing				Countersink	М	isalig	ned/off center		Positioned \	Vrong	
	Heat Trea	at			Cut Too Short	М	islabe	eled		Power Loss,	'Surge	Other
	Inspectio	n Strip in	Tube		Drawing	М	isreac	i .				
	Marks/Cl	natter			Drill Holes		ff-set					
	Turning S	Sequence	!		Finish		ut of 0	Calibration				
1 -	Wave/Tw	vist in Tu	be		Fit/Function	По	ut of S	Sequence				

DART AEROSPACE LTD	Work Order:	109/69		
Description: 206 Saddle, Inboard, Right side	Part Number:	D2939-2		
Inspection Dwg: D2939 Rev: C DSK: Rev:		Page 1 of 1		

FIRST ARTICLE INSPECTION DIMENSION SHEET

X First Article Prototype												
			Actual	Dim	ensions							
Dim	Min	Max	Go/No Go Gauge	6A	70	81		94	105			
Α	0.100	0.140		0122	.124	•12	7	ر123	6124			
В	0.100	0.140		.124	.123	127)	.123	0122			
С	0.100	0.140		0110	6170	.12	1	.126	0120			
D	0.210	0.230		0221	6 223	.218		6721	0218			
Ε	1.245	1.255		1.249	1.249	1.24	9	1.249	1.249			
F	1.245	1.255		1.249	1.249	1.24	9	1.249	1.249			
G	2.495	2.505		2.499	2.499	2.499	}	2.499	2.499			
Н	0.510	0.515		.511	2511	1511		.511	4511			
1	1.572	1.582		4577	1,576	1.57	6	1576	10.7.76			
J	2.495	2.505		7.499	2.499	2.499	Y	2 498	2.498			
K	0.257	0.262		.237	.257	.257	7	254	257			
L	0.312	0.317		.3155	.3155	.315	5	1314	.314			
М	0.235	0.240		.235	.235	230	0	0235	235			
N	0.100	0.140		114	115	117		117	1110			
0	0.540	0.560		6547	547	.54	7	.543	1543			
P	0.490	0.510		147	.4985	:490		:495	.495			
Q	3.715	3.725		3.718	3.718	3.71		3.718	3.7/8			
R	2.720	2.760		2.740	2.740	-3-17.	70	2.740	2.740			
S	0.240	0.270		0254	254	.25	ŭ	.254	.253			
T	0.100	0.180		0140	.140	140		140	140			
U	1.625	1.635		1.629	1.629	1.62	9	1.679	11/29			
V	1.362	1.372		1.366	1.366	1.36		1.364	1-366			
W	0.316	0.321		3//0	3/6	1316		.316	.36			
X	1.250	1.270		1.2584	1.2576	1.25		1.2557	1.253			
Y	1.565	1.585		1.5703	1.57//	1056		1.5696	1.5672			
Z	0.178	0.198		0188	188	1.188		.186	1188			
AA				6103	1.00	1,04			1109			
AB												
AC												
AD									,			
		Df.	Accept/Reject						ļ <u></u>			
Measured by: 13-11-22 Date:												
Audited by: Om/ Date: 13/11/												
Prototype Approval: N/A Date: N/A												
Rev	Date	Change			ised by	Approved						
_ A		New Issue			RF							
. В	02.12.12	Re-format; Added Dim. X-Y, DT8683, DT8686, DT8690 & KJ/RF										
C	07.03.21	Revised per drawing revision C KJ/JLM										
D	07.11.23	DT8695 A/B removed . KJ/EC/DD										

DQA:			Date:												
						WORK ORDER NON-	RMANCE / UPDATE			_	AEROSPACE				
QA Closed:			Date:							W	ork Order up	date only			
Work Order:						DISPOSITION			AGAIN	ST DE	DEPARTMENT/PROCESS				
			Rework	1		Skid-tube Crosstu	be]	Water Jet	Engineering					
Part I	No.					Scrap		Machining Small Fal			Pro	d. Eng. Coor.	Quality		
	•		-			Use-as-is		Thern	noforming Finishi	ng	Rec/Stor	e/Packaging	Other		
NCR I	١o.					Suspected Unapproved			Large Fab Compos	te		Supplier			
Root					Desc	ription of work order update	•	nitial	Action		Sign &		001		
Cause		Date	Step	Qty		or non-conformance	Ch	ief Eng	Description		Date Verific		QC Inspector		
Design															
Doc/Data Equip/Tooling															
Handling/Pre															
Material															
Operator											;				
Offset/Setup						*									
Process							ļ								
Supplier															
Training															
Transport	_				ĺ		i				•				
Unapproved	<u> </u>		<u> </u>				J								
							FAI	ULT CA	TEGORY						
Landi	_	1				General	_	.		_	7	г	–		
	_	Bending			_	Bend	<u>_</u>	4 '	Program	<u> </u>	Outside Dim		Pressure/Forced		
1	_	Centre Not Concentric BOM/Route				_	Grain		\vdash	Over/Under	<u> </u>	Set-up			
	<u> </u>	Cracks Broken/Damage/Defect Crima (Kink / Rinnla (Maye)				\vdash	Hardwa		\vdash	Part Incorred		Temperature/Cure Weld			
	Crimp/Kink/Ripple/Wave				-	Burrs	-	Inspection Incomplete/Unqualified			Part Lost/Mi Part Moved		Wrong Stock Pulled		
	Cuffs Crushing				\vdash	Contamination Countersink	\vdash	4	ructions Incomplete/Unclear aligned/off center		4		Wiong Stock Fulled		
	Heat Treat				-	Cut Too Short		1 1			Positioned Wrong Power Loss/Surge		Other		
	Inspection Strip in Tube			\vdash	Drawing	-	Mislabeled Misread			7. 22. 2000/	C	1 2 2			
	Marks/Chatter				-	Drill Holes		Off-set							
	Turning Sequence					Finish		4	Calibration			· · · · · · · · · · · · · · · · · · ·			
	Wave/Twist in Tube					Fit/Function		Out of Sequence							



109 169 MLJ

DQA:			Date:	•												
				· ``&		WORK ORDER NON-CONFORMANCE / UPDATE									AEROSPACE	
QA Closed:			Date:			Work Order update only										
Work Order:			DISPOSITION		٠,		ž.	AGAINST E	PARTMENT/PROCESS							
Part N NCR N	No.			Rework Scrap Use-as-is Suspected Unapproved	Scrap Machining Small Fab Use-as-is Thermoforming Finishing		Fab Prody Eng. Coo ning Rec/Store/Packagi				Engineering Quality Other					
Root			1		Desc	ription of work order update		nitial		Acti	on ·		Sign &		Т	
Cause		Date	Step	Qty	, 0,000	•		ief Eng					Date	Verification	١	QC Inspector
Design Doc/Data					:											ř
Equip/Tooling Handling/Pre Material							***	**************************************						,		ė
Operator Offset/Setup			:										•			
Process Supplier Training																
Transport													•			
Unapproved											·	\perp			\perp	
							FAI	ULT CA	TEGORY				2 00			-
Landir	_	Gear Bending				General Bend		Folio/I	Program) Jukside Dim	ensions	7	Pressure/Forced
		Centre No	ot Concer	ntric		BOM/Route		Grain					Over/Under	tolerance	\Box 9	Set-up
		Cracks				Broken/Damage/Defect		Hardw	are			F	art Incorrec	ci	1	Temperature/Cure
		Crimp/Kir	nk/Ripple	/Wave		Burrs		Inspection Incomplete/Unqualified			qualified	Part Lost/Missing			\	Weld
1		Cuffs				Contamination	L	Instructions Incomplete/Unclear				Part Moved			<u>ا</u> ٰ	Wrong Stock Pulled
		Crushing			<u> </u>	Countersink	Misaligned/of						Positioned Wrong			upo
	ļ.,	Heat Trea			L	Cut Too Short	<u></u>	Miślabeled					Power Loss/Surge Other			
.]	_	Inspection Strip in Tube Drawing					L	Misread								
		Marks/Cł			_	Drill Holes	<u> </u>	Off-set								
	<u> </u>	Turning S	•		L	Finish	<u></u>	4	Calibration			_				
		Wave/Twist in Tube Fit/Function						Out of	Sequence							